Wednesday, 25/06/2008 10:02:09 AM

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 40067

Estimate Number

: 13401

P.O. Number

This Issue Prsht Rev.

: 25/06/2008

: NC

First Issue

: //

Type

S.O. No. :

: SMALL /MED FAB

Project Number **Drawing Revision**

Material

Drawing Name

Part Number

Drawing Number

Due Date

: 04/07/2008

: N/A

: B1

: GUSSET

: PB6743001319

: B6743001 PAGE43

Qty:

10 Um:

Each

Written By

Previous Run

Checked & Approved By

Comment

: Est Rev:A

08-06-23 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: 6061-T6 .090 Sheet

1.0

M6061T6S090



0.2625 sf(s)/Unit

tal: 2.6250 sf(s) 1925 x 8 = 2.1

batch:

Comment: Qty.:

19059 x 3 = .787

2.0

WATER JET



6061-T6 .090 Sheet

Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev:___ Prog Rev:__

HB 8-6-26

2-Deburr if necessary

INSPECT PARTS AS THEY COME OFF MACHINE

3.0

QC2



188-6-26



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK



5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Put E wers

MF 08-67-09

Dart Aerospace Ltd

W/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	
			QA:	N/C Close	d:	_ Date: _	

NCR:			CE (NCR)					
DATE		Description of NC		Corrective Action Section B				
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Date:

Wednesday, 25/06/2008 10:02:09 AM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 40067

Seq. #:

Job Number:

Machine Or Operation:

Description:

Part Number: PB6743001319

6.0

QC21

FINAL INSPECTION/W/O RELEASE



nf 08-07-09

Comment: FINAL INSPECTION/W/O RELEASE

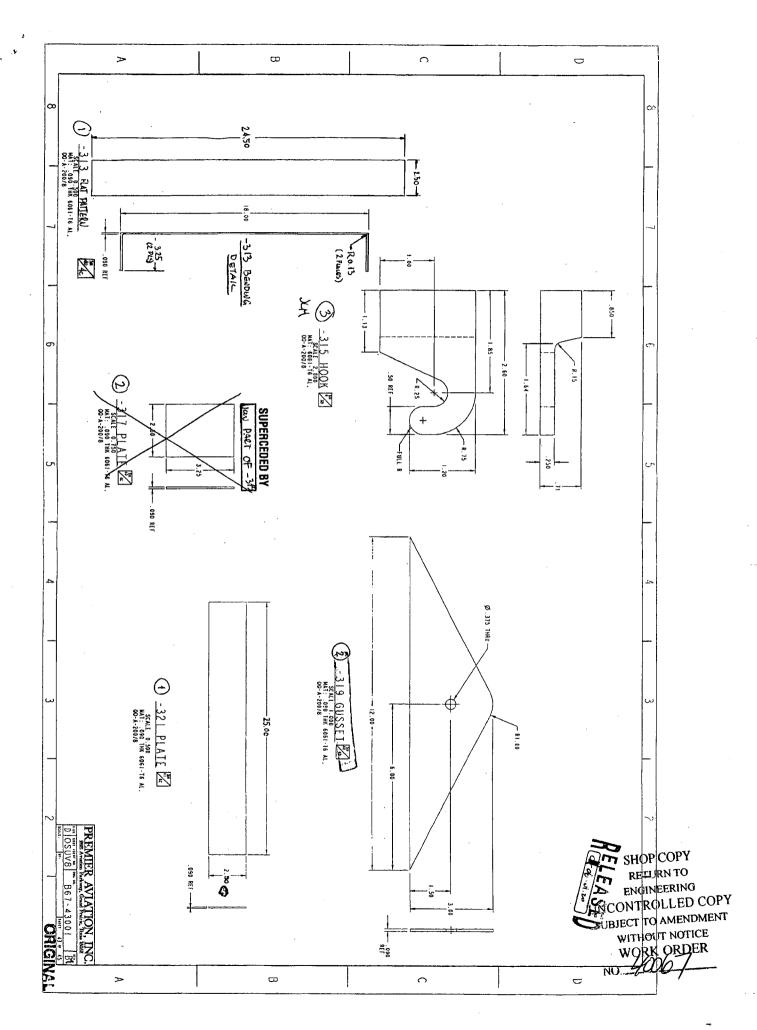
Job Completion



Dart Ae	rospace	Ltd					
W/O:		WORK ORDER	CHANGES	-		.	
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Dowt No.		DAD#. 5. # 0.4			_		
Part No	· <u> </u>	PAR #: Fault Category:	NCR: Yes	No DQ	A:	_ Date:	
			QA:	N/C Close	d:	_ Date: _	
NCR:		WORK ORDER NON-COM	FORMANCE (NC	R)		- 4	

NCR:			WORK ORD	DER NON-CONFORMANO	CE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section B				
		E STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng
	:							
		·						
		•						

NOTE: Date & initial all entries



DART AERO	SPACE LTD				Work Order:	40067
Description:	GUSSET				Part Number:	PB 674 3001-319
Inspection Dwg	g: Rev:	RI		+		Page 1 of 1
PB 6	74 300 1-319 pg L	13 ARTICLE IN	ISPECTION	ON CHE	CKLIST	
	X		1	Proto		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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1,50	17- 030	1.50	*		vem	
6.06	4 .030	6.00	×		Ven	
3.06	1/030	3,001	*		Ven	
12.00	4030	11988	*		TAR	
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Measured by: R	Audited by:	811	Prototype Approvai:	ΛΙ	
Date: 8-6-36	Date:	08/06/26	Date:		7

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	

